

#### Characteristics

- light brown to dark brown or black colour
- natural colour variety
- pronounced, marked shade

## Veneer and Thick veneer edging made of Smoked Oak elegant and stylish

### High-quality Veneer and Thick veneer edgings from Heitz with characteristic colouring and unique grain.

Smoked Oak is a high-quality veneer that is given its characteristic dark colour and unique shade through a finishing process known as „smoking“. In special chambers in which the wood is exposed to a controlled smoke environment. This intensifies the natural colour variety. The new colour depends on the amount of tannic acid contained in the wood.

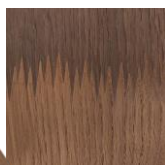


**Raw veneer:** Smoked raw veneer naturally has a broad colour spectrum. This applies the entire width as well as the length. A marking, eye-catching colour is what makes it so attractive, especially on the surface and it's often desired.



Colour gradient  
of raw veneer

**Finger-Jointing:** By connecting the individual veneer sheets to an endless roll, colour changes cannot be avoided in the transition area. This is due partly because of colour changes within a single sheet in its length and width. Furthermore, it should be noted that usually multiple widths are generated from one veneer width. It goes without saying that Heitz strives to produce rolls as homogeneously as possible and aims to reduce conspicuous joints to a minimum by special joining techniques.



raw

sanded

**Surface sanding:** Raw veneers can change significantly in colour after the sanding process. A finger joint that is at first unremarkable in the production process can therefore appear more visible after sanding.

**Wood is a natural product. Through the process of smoking the natural colour spectrum is changed or extended. This is inevitably reflected in the veneer edge. The range of colour and the visibility in the jointing area is different from regular veneers due to the material. The vivid and shadowy colour facets of the source material are also found on the edge and are no reason for complaint.**